Attorney Docket No.: First Inventor: M-9848 US Erik J. Zimmer

Title: OPT

OPTICAL PICKUP UNIT ASSEMBLY PROCESS

## 1/3

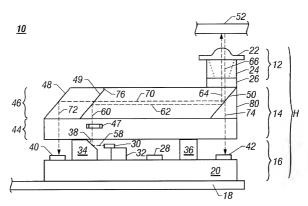


FIG. 1

<u>16</u>

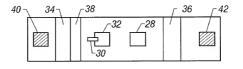


FIG. 2

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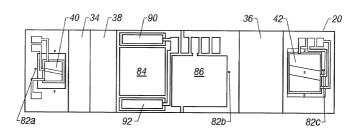


FIG. 3

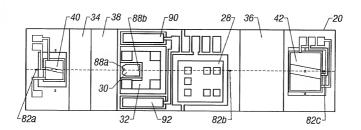


FIG. 4

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OPTICAL PICKUP UNIT ASSEMBLY PROCESS

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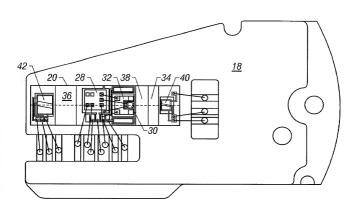


FIG. 5

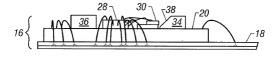


FIG. 6